

BODY 969 1K ANTICORROSIVE PRIMER

Technical Data Sheet No 113

VOC compliant with the regulations

1K Alkyd Based System

High quality, quick drying

Excellent anticorrosion protection

Zinc Chromate free



Mix with BODY 767 ECO THINNER

Air dry – 5-6h / 22-25°C panel temperature

Surface

On old, sanded paint work

Metal or wooden surfaces

OFM surfaces

Clean and sanded steel panels

HB Body Polyester Fillers

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: A 1K Anticorrosive primer 2 passes »» Apply in thin layers over sanded areas only

Mix well BODY 969 **1K ANTICORROSIVE** PRIMER

10% BODY NITRO

25% BODY NITRO

THINNER

THINNER

DIN 53211

5-10 min / 21-23°C Final flash off time

Non force dry -

5-6h /22-25°C

Alwavs wear

Flash Point: 30°C/86°F

> Specific Gravity: 1.50 g/cm³

Solid Content (No thinner): 72% Weight

VOC (2001/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 410 g/L. 2004/42/IIB(c)(540)410

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature • Application only with the recommended hardeners and
- solvents • It could be used by countries
- that do not adopt the VOC legislation as well.
- Do not use at temperatures below 15°C.
- Should be applied on sanded areas only
- ZINC CHROMATE FREE
- Do not apply the primer as
- "wet on wet" on TPA surfaces



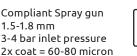
Compliant Spray gun 1.5-1.8 mm 3-4 bar inlet pressure

HVLP 1.5-1.8 mm 0.7 bar atomization

2x coat =60-80 micron

pressure

18-23 s - Cup 4 @23°C -



mation. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

Follow the application instructions mentioned in this TDS

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protective equipment

Cleaning of equipment:

Clean after final use with Body 740 ACRYL NORMAL

Theoretical Coverage: 7 m²/l at 600micron dry film thickness

